

IPS		MATERIAL SAFETY DATA SHEET				Date Revised: OCT 1999																					
WELD-ON						Supersedes: FEB 1999																					
Information on this form is furnished solely for the purpose of compliance with the Occupational Safety and Health Act and shall not be used for any other purpose. IPS Corporation urges the customers receiving this Material Safety Data Sheet to study it carefully to become aware of the hazards, if any, of the product involved. In the interest of safety, you should notify your employees, agents and contractors of the information on this sheet.																											
SECTION I																											
<b>MANUFACTURER'S NAME</b> IPS Corporation <b>ADDRESS</b> 17109 S. Main St., P.O. Box 379, Gardena, CA. 90248				<b>Transportation Emergencies:</b> CHEMTREC: (800) 424-9300 or 3 E COMPANY (800) 451-8346 <b>Medical Emergencies:</b> 3 E COMPANY (24 Hour No.) (800) 451-8346 <b>Business: (310) 898-3300</b>																							
<b>CHEMICAL NAME and FAMILY</b> Mixture of Resin and Organic Solvents				<b>TRADE NAME:</b> WELD-ON 66 Vinyl Cement <b>FORMULA:</b> Proprietary																							
SECTION II HAZARDOUS INGREDIENTS																											
None of the ingredients below are listed as carcinogens by IARC, NTP or OSHA							<b>DUPONT</b>																				
	<b>CAS#</b>	<b>APPROX %</b>	<b>ACGIH-TLV</b>	<b>ACGIH-STEL</b>	<b>OSHA-PEL</b>	<b>OSHA-STEL</b>	<b>(A) AEL (B) STEL</b>																				
Synthetic Elastomer Resin	NON/HAZ		N/A		N/A																						
Methyl Ethyl Ketone (MEK)	78-93-3	80*	200 PPM	300 PPM	200 PPM	300 PPM																					
Tetrahydrofuran (THF)**	109-99-9	1 - 10	200 PPM	250 PPM	200 PPM	250 PPM	25 PPM 75 PPM																				
* Title III Section 313 Supplier Notification: This product contains toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 and of 40CFR372. This information must be included in all MSDS's that are copied and distributed for this material.																											
(A) Dupont's Acceptable Exposure Limit (AEL) guidelines for 8 hour and 12 hour TWA, (B) Dupont's recommended STEL for 15 minute TWA.																											
**Information found in a report from the National Toxicology Program (NTP) on an inhalation study in rats and mice suggests that Tetrahydrofuran (THF) can cause tumors in animals. In the study the rats and mice were exposed to THF vapor levels up to 1800 PPM for two years (their lifetime), 6 hours/day, 5 days/week. Test results showed evidence of liver tumors in female mice and kidney tumors in male rats. No evidence of tumors was seen in female rats and male mice. There is no data linking Tetrahydrofuran exposure with cancer in humans.																											
<b>BULK SHIPPING INFORMATION / CONTAINERS LARGER THAN ONE LITER</b> DOT Shipping Name: Adhesive DOT Hazard Class: 3 Identification Number: UN 1133 Packaging Group: II Label Required: Flammable Liquid				<b>SPECIAL HAZARD DESIGNATIONS</b> <table border="1"> <thead> <tr> <th></th> <th>HMIS</th> <th>NFPA</th> <th>HAZARD RATING</th> </tr> </thead> <tbody> <tr> <td>HEALTH:</td> <td>2</td> <td>2</td> <td>0 - MINIMAL</td> </tr> <tr> <td>FLAMMABILITY:</td> <td>3</td> <td>3</td> <td>1 - SLIGHT</td> </tr> <tr> <td>REACTIVITY:</td> <td>0</td> <td>1</td> <td>2 - MODERATE</td> </tr> <tr> <td>PROTECTIVE EQUIPMENT:</td> <td>H</td> <td></td> <td>3 - SERIOUS 4 - SEVERE</td> </tr> </tbody> </table>					HMIS	NFPA	HAZARD RATING	HEALTH:	2	2	0 - MINIMAL	FLAMMABILITY:	3	3	1 - SLIGHT	REACTIVITY:	0	1	2 - MODERATE	PROTECTIVE EQUIPMENT:	H		3 - SERIOUS 4 - SEVERE
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<b>SHIPPING INFORMATION FOR CONTAINERS LESS THAN ONE LITER</b> DOT Shipping Name: Consumer Commodity DOT Hazard Class: ORM-D				H = Eye, Hand/Skin & Respiratory Protection plus Impervious Apron																							
SECTION III - PHYSICAL DATA																											
<b>APPEARANCE</b> Clear, light syrupy liquid		<b>ODOR</b> Ketone		<b>BOILING POINT (°F/°C)</b> 151°F (67°C) Based on first boiling component: THF																							
<b>SPECIFIC GRAVITY @ 73°F ± 3.6° (23°C ± 2°)</b> Typical 0.845 ± 0.040		<b>VAPOR PRESSURE (mm Hg.)</b> 143 mm Hg. based on first boiling component, THF @ 68°F (20°C)		<b>PERCENT VOLATILE BY VOLUME (%)</b> Approx: 75 - 90%																							
<b>VAPOR DENSITY (Air = 1)</b> 2.49		<b>EVAPORATION RATE (BUAC = 1)</b> > 1.0		<b>SOLUBILITY IN WATER</b> Solvent portion completely soluble in water. Resin portion separates out.																							
VOC STATEMENT: VOC as manufactured: 740 Grams/Liter. Maximum VOC emission per SCAQMD Rule 1168, Test Method 316A: 560 Grams/Liter.																											
SECTION IV - FIRE AND EXPLOSION HAZARD DATA																											
<b>FLASH POINT</b> -4°F (-20°C) T.C.C. Based on THF				<b>FLAMMABLE LIMITS</b> (PERCENT BY VOLUME)		<b>LEL</b> 2.0	<b>UEL</b> 11.8																				
<b>FIRE EXTINGUISHING MEDIA</b> Ansul "Purple K" potassium bicarbonate dry chemical, carbon dioxide, National Aer-O-Foam universal alcohol resistant foam, water spray.																											
<b>SPECIAL FIRE FIGHTING PROCEDURES</b> Evacuate enclosed areas. Stay upwind. Close quarters or confined spaces require self-contained breathing apparatus, positive pressure masks or airline masks. Use water spray to cool containers, to flush spills from source of ignition and to disperse vapors.																											
<b>UNUSUAL FIRE AND EXPLOSION HAZARDS</b> Fire hazard because of low flash point and high volatility. Vapors are heavier than air and may travel to source(s) of ignition at or near ground or lower level(s) and flash back.																											

PRIMARY ROUTES OF ENTRY: <u>    X    </u> Inhalation <u>    X    </u> Skin Contact <u>          </u> Eye Contact <u>          </u> Ingestion			
EFFECT OF OVEREXPOSURE			
<p>_____ Severe overexposure may result in nausea, dizziness, headache. Can cause drowsiness, irritation of eyes and nasal passages.  <u>Skin Contact:</u> Skin irritant. Liquid contact may remove natural skin oils resulting in skin irritation. Dermatitis may occur with prolonged contact.  _____ Prolonged or widespread exposure may result in the absorption of harmful amounts of material.  _____ Overexposure may result in severe eye injury with corneal or conjunctival inflammation on contact with the liquid. Vapors slightly uncomfortable.  _____ Moderately toxic. May cause nausea, vomiting, diarrhea. May cause mental sluggishness.</p> <p><b>CHRONIC:</b> Symptoms of respiratory tract irritation and damage to respiratory epithelium were reported in rats exposed to 5000 ppm THF for 90 days. Elevation of SGPT suggests a disturbance in liver function. The NOEL was reported to be 200 ppm.</p>			
N. AP.		N. AP.	
N. AP.		N. AV.	
MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Individuals with pre-existing diseases of the eyes, skin or respiratory system may have increased susceptibility to the toxicity of excessive exposures.			
EMERGENCY AND FIRST AID PROCEDURES			
<p><u>Inhalation:</u> If overcome by vapors, remove to fresh air and if breathing stopped, give artificial respiration. If breathing is difficult, give oxygen. Call physician.</p> <p>_____ Flush eyes with plenty of water for 15 minutes and call a physician.</p> <p><u>Skin Contact:</u> Remove contaminated clothing and shoes. Wash skin with plenty of soap and water for at least 15 minutes. If irritation develops, get medical attention.</p> <p>_____ Give 1 or 2 glasses of water or milk. Do not induce vomiting. Call physician or poison control center immediately.</p>			
STABILITY	UNSTABLE		CONDITIONS TO AVOID
	STABLE	X	Keep away from heat, sparks, open flame and other sources of ignition.
INCOMPATIBILITY (MATERIALS TO AVOID) Caustics, ammonia, inorganic acids, chlorinated compounds, strong oxidizers and isocyanates.			
HAZARDOUS DECOMPOSITION PRODUCTS When forced to burn, this product gives out carbon monoxide, carbon dioxide, hydrogen chloride and smoke.			
HAZARDOUS	MAY OCCUR		CONDITIONS TO AVOID
POLYMERIZATION	WILL NOT OCCUR	X	Keep away from heat, sparks, open flame and other sources of ignition.
STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED Eliminate all ignition sources. Avoid breathing of vapors. Keep liquid out of eyes. Flush with large amount of water. Contain liquid with sand or earth. Absorb with sand or nonflammable absorbent material and transfer into steel drums for recovery or disposal. Prevent liquid from entering drains.			
WASTE DISPOSAL METHOD Follow local, State and Federal regulations. Consult disposal expert. Can be disposed of by incineration. Excessive quantities should not be permitted to enter drains. Empty containers should be air dried before disposing. Hazardous Waste Code: 214.			
RESPIRATORY PROTECTION (Specify type) Atmospheric levels should be maintained below established exposure limits contained in Section II. If airborne concentrations exceed those limits, use of a NIOSH approved organic vapor cartridge respirator with full face-piece is recommended. The effectiveness of an air purifying respirator is limited. Use it only for a single short-term exposure. For emergency and other conditions where short-term exposure guidelines may be exceeded, use an approved positive pressure self-contained breathing apparatus.			
VENTILATION Use only with adequate ventilation. Provide sufficient ventilation in volume and pattern to keep contaminants below applicable exposure limits set forth in Section II. Use only explosion proof ventilation equipment.			
PROTECTIVE GLOVES PVA coated		EYE PROTECTION Splashproof chemical goggles	
OTHER PROTECTIVE EQUIPMENT AND HYGIENIC PRACTICES Impervious apron and a source of running water to flush or wash the eyes and skin in case of contact.			
PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING Store in the shade between 40°F - 110°F (5°C - 43.7°C). Keep away from heat, sparks, open flame and other sources of ignition. Avoid prolonged breathing of vapor. Use with adequate ventilation. Avoid contact with eyes, skin and clothing. Train employees on all special handling procedures before they work with this product.			
OTHER PRECAUTIONS Follow all precautionary information given on container label, product bulletins and our solvent cementing literature. All material handling equipment should be electrically grounded.			
the use thereof.			